



**S.S. DUCK HINGES**

EXECUTION  
**MANUAL**

**Stainless Steel Concealed Hinges**



### ○ Advantages of this type of Hinges:

- For All Kind of Wardrobes
- Hinges are completely concealed from the outside, making your wardrobe look Adorable.
- The door opens up till 90 degrees, thus there is no need to have a door chain (Which saves money and time)
- Available in Full (0° Degree) and Half (8° Degree)
- Smooth & Silent Movement
- Zero Maintenance
- Extremely Durable
- Easy to Install for carpenter

### ○ Disadvantages of this type of Hinges:

- Need to maintain accuracy during installation
- Costly than some of the other types of Hinges, but it's worth your money

### ○ Advantages of our company:

- Known for accuracy
- Committed to provide constant quality products
- Always ahead in creative products
- Manufacture products that provides outstanding value for money
- Commitment-based deals
- Can make any kind of Critical Sheet Metal Products

### ○ Furniture fitting products of Company:

- Stainless Steel L Hinges
- Stainless Steel W Hinges
- Stainless Steel Duck Hinges

## TECHNICAL GUIDELINES

- HOW TO CHOOSE HINGE BETWEEN FULL AND HALF?

Take Full Hinge (0 Degree) for First and Last Doors of Wardrobe

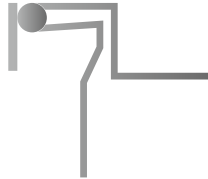


Take Half Hinge (8 Degree) for Every Middle Doors

- CUT THE DOORS AS PER THE SIZE OF WARDROBE



- MAKE THROUGHOUT SLOT IN THE PORTION OF DOOR AS PER THE SIZE OF HINGE



Door without Laminate



- PASTE THE LAMINATE ONLY AT THE INNER SIDE OF THE DOOR



Door with Laminate



Frame

- PUT HINGE INSIDE THE SLOT AND CHECK SIDE SURFACE ALIGNMENT WITH THE DOOR FACE AND MAKE HOLES IN THE DOOR AND FIX HINGE INSIDE THE DOOR



- NOW THE OUTER SIDE OF THE DOOR WILL LOOK LIKE THIS PICTURE





- NOW PASTE LAMINATE ON ALL THE REMAINING SIDES OF THE DOOR AND EVEN PASTE WITH HINGE SO AGAIN DOOR WILL BE STRONGER AT THE SIDE OF THE SLOT



Laminate Will Never Creak At The Area Of The Slot Because The Body Of The Hinge Makes It Stronger Than Wooden.



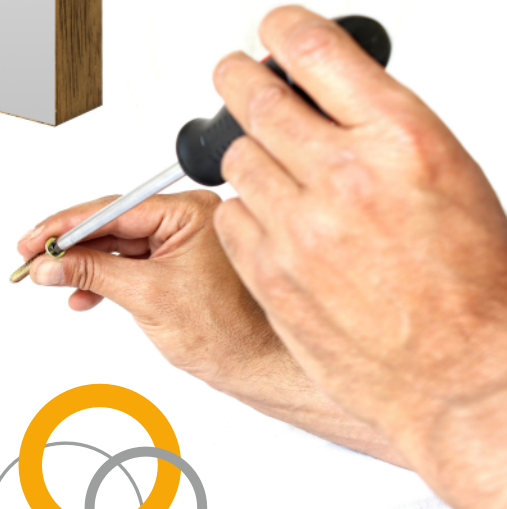
- PLEASE ENSURE THAT YOU KEEP A 2MM GAP BETWEEN DOOR AND FRAME AS OTHER ALL TYPE HINGE NEEDS. WHICH PREVENTS TO TOUCH DOOR AND FRAME WHILE OPERATING DOOR.



Now place the door near to the frame and Marking the hole in the frame



- NOW MAKE HOLES IN THE FRAME AND HANG DOOR EASILY WITH TIGHTENING SELF-TAPPING SCREW.



NO MAINTENANCE IS REQUIRED AND  
YOU ARE READY TO USE THE WARDROBE  
WITHOUT ANY TROUBLES.

Sizes Available:

Frame x Door

19 x 19 full

19 x 19 half

19 x 25 full

19 x 25 half

25 x 25 full

25 x 25 half

25 x 19 full

25 x 19 half

